

Spring lock washers

for screw and washer assemblies

DIN 6905

Federringe für Kombi-Schrauben

Supersedes December 1972 edition.

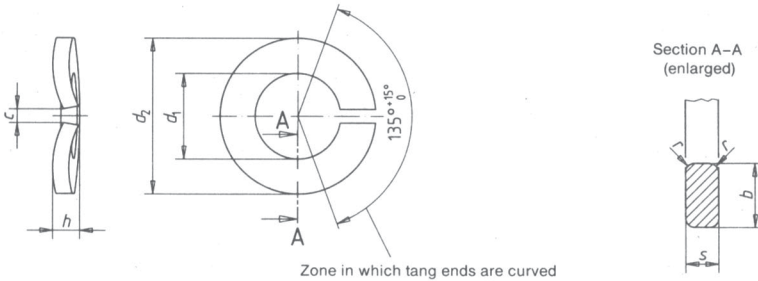
In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

Dimensions in mm

1 Scope and field of application

Spring lock washers as specified in this standard are intended for use with screw and washer assemblies as specified in DIN 6900 Part 3. They are designed for use with bolted connections with bolts of a property class below 8.8 (as specified in ISO 898 Part 1). Spring lock washers are intended to counteract loosening of such connections (e.g. as a result of setting) (cf. DIN 267 Part 26). They do not effectively prevent loosening of the connection under varying radial load and are thus designed for use with short screws predominantly subject to thrust.

2 Dimensions



Zone in which tang ends are curved

$$c \leq 0,9 s_{\min}$$

Spring lock washers may be used both for bolts with right-hand and with left-hand thread.

Table.

Nom- inal size	d_1		d_2 max.	b			s			h		r ≈	Approx. mass (7,85 kg/dm ³), per 1000 units, in kg	For thread size ²⁾
	min. = nom- inal size	max.		Nom- inal size	min.	max.	Nom- inal size	min.	max.	min.	max.			
2,25	2,25	2,35	4,55	1	0,9	1,1	0,6	0,5	0,7	0,9	1,1	0,1	0,06	M2,5
2,7	2,7	2,8	5,6	1,3	1,2	1,4	0,7	0,6	0,8	1,1	1,3	0,1	0,09	M3
3,2	3,2	3,3	6,1	1,3	1,2	1,4	0,7	0,6	0,8	1,1	1,3	0,1	0,10	M3,5
3,6	3,6	3,75	6,95	1,5	1,4	1,6	0,8	0,7	0,9	1,2	1,4	0,2	0,15	M4
4,55	4,55	4,75	8,55	1,8	1,7	1,9	1	0,9	1,1	1,5	1,7	0,2	0,30	M5
5,5	5,5	5,7	11	2,5	2,35	2,65	1,3	1,2	1,4	2	2,2	0,3	0,64	M6
7,4	7,4	7,65	13,95	3	2,85	3,15	1,6	1,5	1,7	2,45	2,75	0,5	1,23	M8
9,3	9,3	9,55	16,95	3,5	3,3	3,7	1,8	1,7	1,9	2,85	3,15	0,5	2,00	M10
11 ¹⁾	11	11,3	19,7	4	3,8	4,2	2,1	1,95	2,25	3,35	3,65	1	3,10	M12

¹⁾ For this size, no specifications have been made for the residual spring force in DIN 267 Part 26.

²⁾ As specified in DIN 267 Part 26.

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3 Technical delivery conditions

Washers shall be made of spring steel (FSt) and comply with the technical delivery conditions specified in DIN 267 Part 26.

4 Designation

Designation of a spring lock washer of nominal size 9,3, made of spring steel (FSt)¹⁾:

Spring lock washer DIN 6905 – 9,3 – FSt

The DIN 4000-3-3 tabular layout of article characteristics shall apply for washers as covered in this standard.

Appendix A

Additional washers (6,5) for replacement and maintenance purposes

Thread size M 7 is not included in the international range of threads for screws and nuts and its further use is deprecated. However, with regard to existing documentation and for meeting replacement and maintenance requirements, washers for use with M 7 screw and washer assemblies may still be ordered on the basis of DIN 6905, December 1972 edition. The dimensions of such washers shall be as specified in the table below.

Table A.1.

Clearance hole diameter, d_1	For thread size	d_2		h		b		s		r	Approximate mass (7,85 kg/dm ³), per 1000 units, in kg
		max.	min.	max.	Limit deviations	Limit deviations	Limit deviations	Limit deviations			
6,5	M7	12	2	2,2	2,5	± 0,15	1,3	± 0,1	0,3	0,72	

Standards referred to

DIN 267 Part 26	Fasteners; technical delivery conditions; steel spring lock washers for bolt/nut assemblies
DIN 4000 Part 3	Tabular layouts of article characteristics for washers and rings
DIN 6900 Part 3	Screw and washer assemblies; coarse threaded screws with captive curved spring lock washer
ISO 898 Part 1	Mechanical properties of fasteners; bolts, screws and studs

Previous editions

DIN 6905 : 09.66, 12.72.

Amendments

The following amendments have been made to the December 1972 edition.

- The 'Scope and field of application' clause is now included.
- The dimensions of washers of nominal size 6,5 (for thread size M 7) have been specified in an appendix.
- Limits of size have been specified.
- The technical delivery conditions are no longer dealt with here but are given in DIN 267 Part 26.
- The standard has been editorially revised.

International Patent Classification

F 16 B 39/24

¹⁾ FSt steel shall also be used where no material is specified in existing documentation.