

Round lost head wire nails

DIN
1152

Drahtstifte, rund, Stauchkopf

In keeping with current practice in standards published by the International Organization for Standardization (ISO), a comma has been used throughout as the decimal marker.

Dimensions in mm

Details left unspecified are to be selected as appropriate.



Designation of a round lost head wire nail of size 12 × 20, with bright finish (bk):

Nail 12 × 20 DIN 1152 – bk

Size	d		l $\pm 1 d$	Net weight of pack, in kg
		Limit deviations*)		
10 × 15	1	$\pm 0,04$	15	1
12 × 20	1,2	$\pm 0,04$	20	1
14 × 25	1,4	$\pm 0,04$	25	1
16 × 30	1,6	$\pm 0,06$	30	1
18 × 35	1,8	$\pm 0,06$	35	2,5
20 × 40	2	$\pm 0,06$	40	2,5
22 × 45	2,2	$\pm 0,06$	45	2,5
22 × 50	2,2	$\pm 0,06$	50	2,5
22 × 55	2,2	$\pm 0,06$	55	2,5
25 × 55	2,5	$\pm 0,08$	55	2,5
25 × 60	2,5	$\pm 0,08$	60	2,5
28 × 65	2,8	$\pm 0,08$	65	2,5
31 × 80	3,1	$\pm 0,08$	80	5
34 × 90	3,4	$\pm 0,08$	90	5
38 × 100	3,8	$\pm 0,08$	100	5

*) Refers to nails with bright finish.

Material and finishWire nails shall be made of steel (grade at manufacturer's discretion) and have a bright (bk)¹⁾ or galvanized (zn)¹⁾ finish.**Form of supply**

Wire nails shall be supplied in packs.

Designation for ordering 100 kg of round lost head wire nails of size 12 × 20, with bright finish (bk):

100 kg nails 12 × 20 DIN 1152 – bk

1) Symbol as in DIN 1653.